The People Side of Change

Brandon Moore, Director of Operations



### Con-Air Industries

We manufacture and distribute the Aerostar brand air/furnace filters that are critical to protecting our homes and community spaces. As a premier eCommerce supplier, we have provided millions of families with the gift of clean air. The Con-Air team is united in the core mission of helping families to be safer, healthier and more productive.









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#### Life Sciences

Delivering innovative filtration solutions for critical medical and pharmaceutical capabilities, and food safety

### **Indoor Air Quality**

Providing clean and safe indoor air for homes, businesses and life-critical devices

#### Industrial **Technologies**

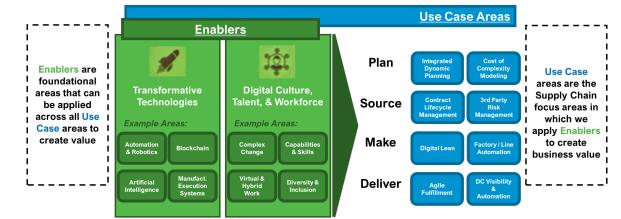
Unlocking consumer and industrial productivity and protecting our environment

### **Our Brands**





Digital Transformation









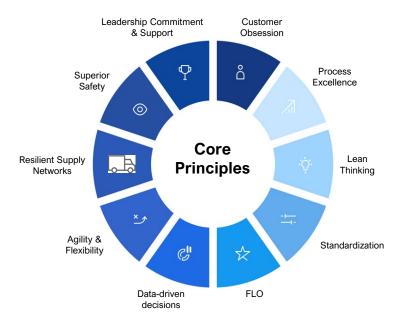




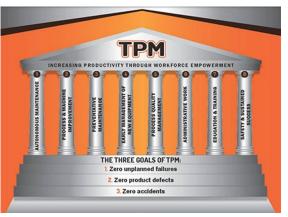




Lean Manufacturing













# Complex Change Management What is it?

Process, tools and techniques to manage the people side of change to achieve its required business outcomes.

It does little good to create a new organization, design new work processes or implement new technologies if you leave the people behind.

Change management is both a <u>process</u> and a <u>competency</u>.





**Key Roles of Managers and Supervisors** 



**Communicator:** Communicate with direct reports about the change

**Advocate:** Demonstrate support for the change

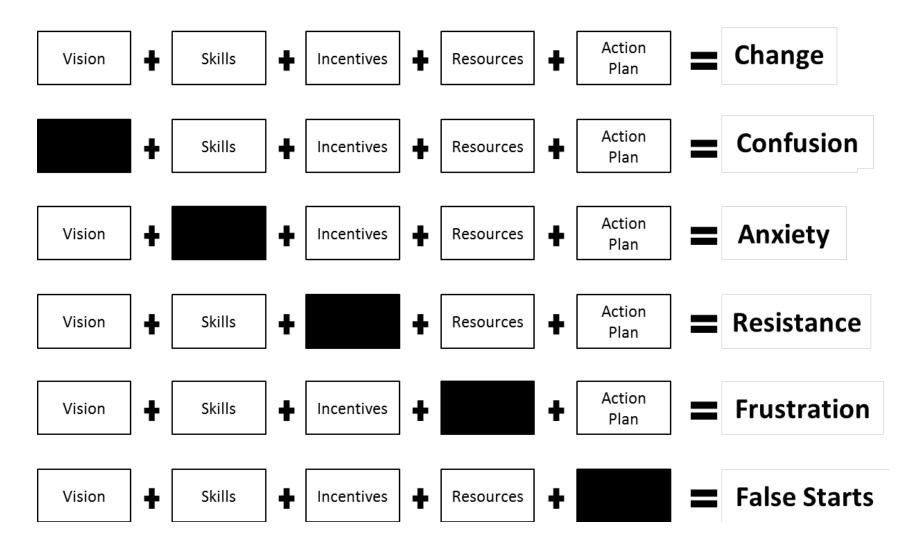
Coach: Coach employees through the change process

Liaison: Engage with and provide support to the project team

Resistance manager: Identify and manage resistance



**Knoster Model** 





Con-Air's Success



Increased Gross Revenue >20% YoY

Doubled annual engagement survey score YoY (#1 in FG)

Automation scrap improved 60.5% YoY

Manual Assembly scrap improved 84% YoY

Amazon On-Time Shipping improved from 70.1% to 97.5%

Direct to Consumer On-Time Shipping improved from 76% to 98.4%

Machine downtime improved from 8% to 3.2% YoY

Automation UPLH improved 96% YoY

Manual Assembly Efficiency improved 81% YoY

Direct Labor improved 2.5 points YoY



# Thank You

